

# Technical Data Sheet VC 700 Ultimate Series Smooth

### **Product Description**

VC700 Smooth is a Heavy Duty Self-Adhering Multi-Layer Zero-Perm Jacketing System. Victory Clad 700 provides the "Ultimate Protection" for ductwork and piping systems. VC 700 is designed to perform in the most demanding applications where High Mechanical Abuse is possible. Victory Clad 700 Zero Perm products have Higher Strength and Higher Punctures Resistance properties than most products on the market. VC700 maintain a Zero Perm and Excellent Weatherproofing providing the ultimate protect against corrosion under insulation (CUI). VC 700 is "Chemical Resistant" with "Self-Cleaning" properties for long term performance and appearance. VC 700 Series can be fabricated like traditional metal jacketing, but faster and easier leading to lower overall costs. The technically advanced adhesive system is suitable for applications in Extreme Temperature conditions (-94 F to +284 F).

### **Product Data**

Item	Value	Standard	Characteristics & Advantages
PRODUCT THICKNESS TENSILE STRENGTH ELONGATION WATER PERMEABILITY PUNCTURE RESISTANCE SERVICE TEMPERATURE APPLICATION TEMPERATURE UV TESTING FIRE RATING	16.0 mils 64 lb/in 35% at break 0.00 Perm 68 lbs -94°F to +284°F -22°F to +266°F 10 Years plus	EN 527-3 EN 527-3 ASTM F1249 ISO 15106-2 DIN EN 14477 ASTM G 26A ISO 4892-2 ASTM-E84 / UL723 IMO Resolution MSC 307 (88)	<ul> <li>External &amp; internal applications</li> <li>Proven UV resistance, 10 years+</li> <li>Increased puncture resistance</li> <li>Salt water resistant</li> <li>Resistant to a range of chemicals</li> <li>Meets the requirements of FDA &amp; CFIA for direct food contact</li> <li>Extends serviceable life of infrastructure and lowers maintenance costs</li> </ul>
	10/40	(2010 FTP Code) CAN/ULC-S102	

### **Product Range & Sizes**

Name	Color	Finish	Mils	Width (inches)	Length
VC 700 Ultimate	Aluminum	Smooth	16.0 mils	39	25 Yards
VC 702 Ultimate	White	Smooth	16.0 mils	39	25 Yards
VC 704 Ultimate	Gray	Smooth	16.0 mils	39	25 Yards

#### **Adhesive**

"Extreme Weather" Solvent Based Acrylic

### **Contact Details**

North America Manufacturers Representatives:

The Miller Group, Inc. (800) 664-7030

Victory Tapes, Inc PO Box 101265 Chicago,IL 60610 www.victoryclad.com



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**Physical & Chemical Stability** 

Chemical Generic	Chemical Name	Concentration	Resistant	Partially	Not Resistant
Acids					
	Acetic Acid Formic Acid Hydrochloric Acid Hydrochloric Acid	All 50% 10% 30%	<b>*</b>	~	
	Hydroflouric Acid Nitric Acid Nitric Phosphoric Acid Sulphuric Acid	10% and 25% 10% 65% and 100% 30% and 85% 20%	<b>*</b>		~
	Sulphur Dioxide Gas - dry Sulphuric Acid	80% and above	✓	•	~
Aldehydes	Acetaldehyde Formaldehyde		<b>*</b>		
Alcohols			-	,	
	Benzul Alchohol Cyclohexanol Ethyl Althocol Glycerene Glycol		<b>&gt;&gt;&gt;&gt;</b>	<b>~</b>	
	Isopropyl Alcohol Methyl Alcohol		Ž		
Aqueous Alkaline Solutions					
	Ammonium Hydroxide Calcium Hydroxide Sodium Hydroxide			✓	<b>*</b>
Chlorinated Hydrocarbons	Carbon Tetrachloride			1	
	Chlorinated Biphenyls Chloroform Trichloroethylene		<b>*</b>	<b>&gt;</b>	
Esters	Ethyl Acetate		<b>✓</b>		
Hydrocarbons			./		
	Aliphatic Hydrocarbons Benzene Gasoline (petrol) Mineral Oils		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		
	Touene		<b>4</b>		
Miscellaneous Substances	Xylene				
	Calcium Hypochlorite Chlorine Hydrogen Peroxide Oxygen Sodium Hypochlorite Water*		<b>&gt;&gt;&gt;&gt;</b>		
Other Organic Solutions					
	Acetone Diethylether Nitrobexene Phenol		<del>'</del>		<b>*</b>
Salt Solutions			.1		
	Alkaline Carbonates Bichromates Cyanides Flourides Sodium Chloride		<b>&gt;&gt;&gt;&gt;</b>		



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Installation Guide

# **Surface Preperation**

All surfaces are to be dry, clean free from dirt, dust, grease, oils, silicones and other contaminates. All exposed fibrous insulation should be covered by foil tape and/or matching facing tapes. All tapes should be properly secured to provide a smooth and even surface to allow an even and smooth application of Victory Clad jacketing. All insulation materials must be securely fastened to industry standards to prevent movement or shifting of the insulation material.

# **Application**

Victory Clad 700 is pressure sensitive and requires the use of a plastic squeegee applicator to properly activate the adhesive. Victory Clad requires firm and even pressure is to achieve a permanent bond. When placing the cut piece of Victory Clad into position, partially peel back the liner to allow correct positioning and then rub down using your hand, continue to peel back the liner while applying pressure evenly to prevent or minimize creasing and air pockets. Once the full piece has been evenly applied, use the plastic applicator to apply pressure evenly to the entire surface. Continue with your next piece of Victory Clad making sure you achieve a minimum of a 3" overlap on the previous piece and apply pressure to ensure a strong weatherproof seal. Victory Clad should be applied using standard water shed practices. Ductwork over 24" wide should be pitched to allow proper water drainage. All finished lap and butt joints are to be sealed using the VC600ST seam tape. Detailed installation instructions are available upon request.

### Method Statement & Shelf Life Statement

Victory Clad Inc., provides detailed method statements for use in various applications, and are available upon request. These must be referred to prior to commencing work. Shelf life 2 years plus.

## **Legal Notices**

The information and in particular the recommendations relating to the applications and end-use of Victory Clad products are given in good faith based on Victory Clad years of applications and experience and current knowledge of the products materials, substrates and actual Installations. Any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Victory Clad reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the Current Product Data Sheets.